

Spare parts for TIG torches 9, 20 and 20S

T125/T250 for torch head UM9-90
T225F for torch heads UM20-70, UM20-90, UM20-180



Spare parts for TIG torches 17, 18 and 26

T125/T250 for torch head UM17-90
T225F for torch heads UM18-70, UM18-90, UM18-180

No.	Spare parts	Cat. No.	Alt. marking
1	Insulator 9/20	56 13 014806	598882
1.1	Jumbo gas lens insulator 9/20	56 13 014813	54N63-20
1.2	Nozzle insulator 14x32,5 9/20	56 13 013125	
1.3	Insulator 18/26	56 13 014810	18CG
1.4	Gas lens insulator 18/26	56 13 014812	54N01
1.5	Jumbo gas lens insulator 18/26	56 13 017813	54N63
1.6	Stubby insulator 18/26	56 13 014826	18CG20
1.7	Stubby gas lens insulator 18/26	56 13 014822	18CGG
2	Collet 1,0 9/20 Collet 1,6 9/20 Collet 2,0 9/20 Collet 2,4 9/20 Collet 3,2 9/20	56 13 009920 56 13 009922 56 13 009923 56 13 009924 56 13 009927	13N21 13N22 13N23 13N24
2.1	Jumbo gas lens collet 1,6 9/20 Jumbo gas lens collet 2,4 9/20 Jumbo gas lens collet 3,2 9/20	56 13 009983 56 13 009984 56 13 009985	13N22L 13N23L 13N24L
2.2	Collet 1,6 25,5 mm Collet 2,4 25,5 mm Collet 3,2 25,5 mm	56 13 013081 56 13 013083 56 13 013084	
2.3	Collet XS 4x20 2,4 9/20	56 13 010008	
2.4	Collet 1,0 18/26 Collet 1,6 18/26 Collet 2,0 18/26 Collet 2,4 18/26 Collet 3,2 18/26 Collet 4,0 18/26	56 13 009930 56 13 009932 56 13 009934 56 13 009936 56 13 009940 56 13 009942	10N22 10N23 10N24 10N25 54N20
2.5	Stubby collet 1,0 18/26 Stubby collet 1,6 18/26 Stubby collet 2,4 18/26 Stubby collet 3,2 18/26	56 13 009990 56 13 009991 56 13 009992 56 13 009993	10N22S 10N23S 10N24S 10N25S
2.6	Stubby gas lens collet 1,6 18/26 Stubby gas lens collet 2,4 18/26 Stubby gas lens collet 3,2 18/26	56 13 009991 56 13 009987 56 13 009993	10N23S 13N23GL 10N25S
2.7	Collet 1,6 33 mm Collet 2,4 33 mm Collet 3,2 33 mm	56 13 013071 56 13 013073 56 13 013074	
3	Collet body 1,0 9/20 Collet body 1,6 9/20 Collet body 2,0 9/20 Collet body 2,4 9/20 Collet body 3,2 9/20	56 13 003840 56 13 003881 56 13 003912 56 13 003920 56 13 003950	13N26 13N27 13N28 13N29
3.1	Gas lens 1,0 9/20/24 Gas lens 1,6 9/20/24 Gas lens 2,4 9/20/24 Gas lens 3,2 9/20/24	56 13 008230 56 13 008250 56 13 008271 56 13 008300	45V42 45V43 45V44 45V45
3.2	Jumbo gas lens 1,6 9/20 Jumbo gas lens 2,4 9/20 Jumbo gas lens 3,2 9/20	56 13 008313 56 13 008314 56 13 008315	45V116S 45V64S 995795S
3.3	Gas lens XS 2,4	56 13 008353	
3.4	Collet body 1,0 18/26 Collet body 1,6 18/26 Collet body 2,0 18/26 Collet body 2,4 18/26 Collet body 3,2 18/26 Collet body 4,0 18/26	56 13 003830 56 13 003883 56 13 003914 56 13 003921 56 13 003952 56 13 003960	10N30 10N31 10N32 10N28 406488
3.5	Gas lens 1,0 18/26 Gas lens 1,6 18/26 Gas lens 2,4 18/26 Gas lens 3,2 18/26 Gas lens 4,0 18/26	56 13 008235 56 13 008252 56 13 008272 56 13 008301 56 13 008310	45V24 45V25 45V26 45V27 45V28
3.6	Jumbo gas lens 1,6 Jumbo gas lens 2,4 Jumbo gas lens 3,2	56 13 008275 56 13 008276 56 13 008280	45V116 45V64 99795
3.7	Stubby collet body 1.0-3.2 18/26	56 13 003930	17CB20
3.8	Stubby gas lens 1,6 18/26 Stubby gas lens 2,4 18/26 Stubby gas lens 3,2 18/26	56 13 008320 56 13 008321 56 13 008322	45V43L 45V44L 45V45L
4	Ceramic nozzle 6,5x63 #4 Ceramic nozzle 8,0x63 #5	56 13 000914 56 13 000915	796F75 796F76
4.1	Ceramic nozzle 6,5x48 #4 Ceramic nozzle 8,0x48 #5 Ceramic nozzle 9,5x48 #6	56 13 000947 56 13 000946 56 13 000945	796F71 796F72 796F73
4.2	Ceramic nozzle 6,5x30 #4 Ceramic nozzle 8,0x30 #5 Ceramic nozzle 9,5x30 #6 Ceramic nozzle 11,0x30 #7 Ceramic nozzle 12,5x30 #8 Ceramic nozzle 16,0x30 #10	56 13 000384 56 13 000386 56 13 000390 56 13 000394 56 13 000396 56 13 000398	13N08 13N09 13N10 13N11 13N12 13N13
5	Gas lens ceramic nozzle 6,5x25,5 #4 Gas lens ceramic nozzle 8,0x25,5 #5 Gas lens ceramic nozzle 9,5x25,5 #6 Gas lens ceramic nozzle 11,0x25,5 #7 Gas lens ceramic nozzle 12,5x25,5 #8	56 13 000908 56 13 000910 56 13 000911 56 13 000912 56 13 000404	53N58 53N59 53N60 53N61 53N61S
5.1	Gas lens ceramic nozzle 6,5x35 #4 Gas lens ceramic nozzle 8,0x35 #5 Gas lens ceramic nozzle 9,5x35 #6	56 13 000426 56 13 000427 56 13 000428	53N58L 53N59L 53N60L
5.2	Gas lens ceramic nozzle 6,5x48 #4 Gas lens ceramic nozzle 8,0x48 #5 Gas lens ceramic nozzle 9,5x48 #6	56 13 000430 56 13 000431 56 13 000432	53N58XL 53N59XL 53N60XL
5.3	Gas lens ceramic nozzle 6,5x63 #4 Gas lens ceramic nozzle 8,0x63 #5 Gas lens ceramic nozzle 9,5x63 #6	56 13 000444 56 13 000445 56 13 000446	53N58XXL 53N59XXL 53N60XXL
6	Jumbo gas lens ceramic nozzle 9,5x48 #6 Jumbo gas lens ceramic nozzle 12,5x48 #8 Jumbo gas lens ceramic nozzle 16,0x48 #10 Jumbo gas lens ceramic nozzle 19,5x48 #12	56 13 001115 56 13 001120 56 13 001136 56 13 001119	57N75 57N74 53N88 53N87
6.1	Jumbo gas lens ceramic nozzle 9,5X69,5 #6 Jumbo gas lens ceramic nozzle 12,5X69,5 #8 Jumbo gas lens ceramic nozzle 16,0X69,5 #10 Jumbo gas lens ceramic nozzle 19,5X69,5 #12	56 13 001140 56 13 001141 56 13 001142 56 13 001143	57N75L 57N74L 53N88L 53N87L
6.2	Jumbo gas lens ceramic nozzle 9,5X85 #6 Jumbo gas lens ceramic nozzle 12,5X85 #8 Jumbo gas lens ceramic nozzle 16,0X85 #10 Jumbo gas lens ceramic nozzle 19,5X85 #12	56 13 001145 56 13 001146 56 13 001147 56 13 001148	57N75XL 57N74XL 53N88XL 53N87XL
7	Ceramic nozzle XCUP 19x26 #12 Ceramic nozzle XCUP 23x26 #14 Ceramic nozzle XCUP 26x29 #16 Ceramic nozzle XCUP 38X37 #24	56 13 000980 56 13 000981 56 13 000982 56 13 000983	
8	Nozzle XS 11x12	56 13 000521	
9	Ceramic nozzle 8,0x76 #5 Ceramic nozzle 9,5x76 #6 Ceramic nozzle 11,0x76 #7	56 13 001006 56 13 001008 56 13 001010	10N49L 10N48L 10N47L
9.1	Ceramic nozzle 6,5x47 #4 Ceramic nozzle 8,0x47 #5 Ceramic nozzle 9,5x47 #6 Ceramic nozzle 11,0x47 #7 Ceramic nozzle 12,5x47 #8 Ceramic nozzle 16,0x47 #10 Ceramic nozzle 19,5x47 #12	56 13 000768 56 13 000770 56 13 000780 56 13 000783 56 13 000784 56 13 000786 56 13 000788	10N50 10N49 10N48 10N47 10N46 10N45 10N44
10	Gas lens ceramic nozzle 6,5x76 #4 Gas lens ceramic nozzle 8,0x76 #5 Gas lens ceramic nozzle 9,5x76 #6 Gas lens ceramic nozzle 11,0x76 #7 Gas lens ceramic nozzle 12,8x76 #8	56 13 000950 56 13 000951 56 13 000952 56 13 000953 56 13 000954	54N18L 54N17L 54N16L 54N15L 54N14L
10.1	Gas lens ceramic nozzle 6,5x42 #4 Gas lens ceramic nozzle 8,0x42 #5 Gas lens ceramic nozzle 9,5x42 #6 Gas lens ceramic nozzle 11,0x42 #7 Gas lens ceramic nozzle 12,5x42 #8 Gas lens ceramic nozzle 19,5x42 #12	56 13 000902 56 13 000900 56 13 000888 56 13 000886 56 13 000884 56 13 000882	54N18 54N17 54N16 54N15 54N14 54N19
11	Strainer XCUP Ø19X26 1.6 #12 Strainer XCUP Ø19X26 2.4 #12 Strainer XCUP Ø19X26 3.2 #12 Strainer XCUP Ø23X26 1.6 #14 Strainer XCUP Ø23X26 2.4 #14 Strainer XCUP Ø23X26 3.2 #14 Strainer XCUP Ø26X29 1.6 #16 Strainer XCUP Ø26X29 2.4 #16 Strainer XCUP Ø26X29 3.2 #16 Strainer XCUP Ø38X37 1.6 #24 Strainer XCUP Ø38X37 2.4 #24 Strainer XCUP Ø38X37 3.2 #24	56 13 008370 56 13 008371 56 13 008372 56 13 008375 56 13 008376 56 13 008377 56 13 008378 56 13 008379 56 13 008380 56 13 008381 56 13 008382 56 13 008383	
12	Back cap long 9/20	56 13 003170	41V24
12.1	Back cap medium 9/20	56 13 003250	41V35
12.2	Back cap short 9/20	56 13 003280	41V33
13	Back cap long 18/26	56 13 003181	57Y02
13.1	Back cap medium 18/26	56 13 003251	-
13.2	Back cap short 18/26	56 13 003270	57Y04

